



## Sigma AAD Window Retrofit

### INITIAL SETUP:

#### Tools

301 Straight Stitch – Medium Duty

#### Materials/Parts

4"x2.25" Clear Vinyl Window

### Step 1



First, remove the old cover out of the yoke (preferably all of the plastic)

### Step 2



Second, center the new window on the old location.

## ENGINEERING DEPARTMENT

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**Step 2**

Sew the edge of the yoke first, stepping over the ends and locking with a minimum of 1".

**Step 3**

Then sew the edge of the reserve pin cover flap side the same way.

**Note:**

The cutaway housing may need to be removed at this point.

**Step 4**

Then carefully close the left side (in the photo you can see how the right side is open).

**Note:**

If the cutaway housing was removed, reattach it at this time.